



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

Print

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
P0040268	ACI001-VC	5	1	Net 30	M6061T6B2.250X4.000	6061T6 Bar 2.250 X 4.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12	7/20/2018	12		S094612	Stock	7/20/2018	\$ 53.50 / ft	0		\$642.00	Acier Ouellette Inc.
										Total:	12	12								\$484.78	

Plex 7/20/2018 2:31 PM dart.Tollis Andrew



ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl.: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl.: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00098256

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N°

CLI0001056

Date 2018/07/04

Delivery date 2018/07/20

Your order N° 040268

Processed by Eric Kaehlert

Salesman

OUELLETTE VALLEYFIELD

Net 30 Days

Credit Terme

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ALU PLATE 2 1/4 6061-T651 RANDOM PAL-2146061-V 7464 1 PC 4" X 144" ** CERTIFICATE **  AC18100-TH-2018-07-18 Heat 001J180417B A1	128.52	4.00	PI2_\$CLB							

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 128.52

NIR : R-109516-6

Prepared By : J.V.

Verified By : [Signature]

Delivered By : [Signature]

Time

Customer's Signature

Date

Y M D  
18 07 20



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO040268

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO040268

**PO Date:** 6/20/18

**Due Date:** 6/28/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
Phone: clavoie@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** QUOTE SOU0113744

REVISED

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		MT-HRS-P-0.750		Hot Rolled Steel Plate 0.750" (44W) : MATERIAL: HOT ROLLED STEEL SHEET ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018	Firmed	6/28/18	16 ft	0 ft	16 ft	\$22.3225/ft	\$357.16
Line Item Note 1 PCS OF 4 FT X 4 FT = 16SF											
2		M6061T6B0.500X10.000		6061-T6 Bar .500 x 10.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	6 ft	0 ft	6 ft	\$18.46/ft	\$110.76
3		M6061T6B0.625X02.000		6061T6 Bar 0.625 X 2.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	12 ft	0 ft	12 ft	\$6.1141666/ft	\$73.37

## PURCHASE ORDER

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M6061T6B0.500X00.750		6061T6 Bar 0.500 X 0.750 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	20 ft	0 ft	20 ft	\$1.5695/ft	\$31.39
5		M6061T6B2.250X4.000		6061T6 Bar 2.250 X 4.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	12 ft	0 ft	12 ft	\$46.50/ft	\$558.00
6		M6061T6B0.375X5.000		6061T6 Bar 0.375 X 5.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	20 ft	0 ft	20 ft	\$7.611/ft	\$152.22
7		MT-4140-S-0.500X1.625		4140 Steel Plate 0.500 X 1.625 receive ft	Firmed	7/6/18	6 ft	0 ft	6 ft	\$24.80667/ft	\$148.84
										Grand Total: \$1,431.74	

## Order Notes

## Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 6/21/18 7:23 AM dart.lavoie.chantal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO040268

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO040268

**PO Date:** 6/20/18

**Due Date:** 6/28/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
JUN 20 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:** QUOTE SOU0113744

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Plex 6/20/18 1:55 PM dart.lavoie.chantal

## PURCHASE ORDER

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M6061T6B0.500X00.750		6061T6 Bar 0.500 X 0.750 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	20 ft	0 ft	20 ft	\$1.5695/ft	\$31.39
5		M6061T6B2.250X4.000		6061T6 Bar 2.250 X 4.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	12 ft	0 ft	12 ft	\$46.50/ft	\$558.00
6		M6061T6B0.375X8.000		6061T6 Bar 0.375 X 8.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/28/18	20 ft	0 ft	20 ft	\$7.611/ft	\$152.22
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## Order Notes

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Plex 6/20/18 1:55 PM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Quotation**

SOU0113744

**Billed to**

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

**Customer N°**

CLI0001056

**Date**

2018/06/13

**Revision N°**

0

**Prices valid until**

2018/06/20

**Your Order N°****Processed by**

Eric Kaehlert

**Salesman**

ERIC

**Carrier**

OUELLE SDV

**Credit Terms**

Net 30 Days

**Page**

1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
HEXAGON ALUMINUM 5/16" 2024-T4 RANDOM N 1 X 12' 2-3 DAYS	0.00	12.00	PI	12.00	UN	4.86			58.32
PLATE 44W 3/4 RANDOM P44-34-V 4108 1 X 4' X 4' STOCK	489.60	16.00	PI2_\$CLB	16.00	PI2	22.32			357.16
FLAT ALU 1/2 X 10 6061-T6 * FAL-1210 2464 1 X 6' STOCK	35.28	6.00	PI_\$CLB	6.00	PI	18.46			110.76
FLAT ALU 5/8 X 2 6061-T6 RANDOM NS FAL-582-V 8559 1 X 12' 2-3 DAYS	17.64	12.00	PI_\$CLB	12.00	PI	6.11			73.37
FLAT ALU 1/2 X 3/4 6061-T6 * FAL-1234 2487 1 X 20' STOCK	8.82	20.00	PI_\$CLB	20.00	PI	1.57			31.39
ALU PLATE 2 1/4 6061-T651 RANDOM PAL-2146061-V 7464 1 X 4" X 144" 2-3 DAYS	128.52	4.00	PI2	4.00	PI2	139.50			558.00
FLAT ALU 3/8 X 5 6061-T6 * FAL-385 2625 1 X 20' STOCK	44.00	20.00	PI_\$CLB	20.00	PI	7.61			152.22
ALU PLATE 3 6061-T651 RANDOM PAL-36061-V 7482 1 X 5" X 72" 2-3 DAYS	107.13	2.50	PI2	2.50	PI2	236.50			591.25
ALU PLATE 2 1/2 6061-T651 RANDOM PAL-2126061-V 7461 1 X 4-1/2" X 72" 2-3 DAYS	80.55	2.25	PI2	2.25	PI2	182.95			411.64
PLATE 4140 HEAT TREAT 1/2 NS P4140-12H 8509 1 X 1-5/8" X 72" 6-8 DAYS	16.54	0.81	PI2	0.81	UN_\$UN	183.75			148.84

Date :

Next Page...

Date : \_\_\_\_\_ Total (\$CAD) 3 370.81



## Chantal Lavoie

---

**From:** Chantal Lavoie  
**Sent:** Tuesday, June 12, 2018 3:07 PM  
**To:** 'Josianne Bourdon'  
**Cc:** 'Eric Kaehlert'  
**Subject:** quote

Good afternoon,  
Please advise price and delivery on item.

~~6061-t6 hex bar 0.312" x 12 ft.~~

~~Hrs plate 0.750" x 4 ft x 4 ft~~

~~6061-t6 bar 0.500" x 10" x 6 ft~~

~~6061-t6 bar 0.625" x 2" x 12 ft~~

~~6061-t6 bar 0.500" x 0.750" x 12 ft~~

~~6061-t6 bar 2.250" x 4" x 12 ft~~

~~6061-t6 bar 0.375" x 5" x 12 ft~~

~~6061-t6 bar 3" x 5" x 6 ft~~

~~6061-t6 bar 2.5" x 4.5" x 6 ft~~

~~4140 bar 0.500" x 1.625" x 6 ft~~

~~303 round bar 2.250" x 12 ft cut in section of 6 ft~~

Thanks  
Chantal

**Chantal Lavoie**  
*Purchasing Coordinator*

**DART AEROSPACE**  
T 1 613 632-5200  
F 1 613 632-1053  
E [clavoie@dartaero.com](mailto:clavoie@dartaero.com)  
1 800 556- 4166  
[www.dartaerospace.com](http://www.dartaerospace.com)



## Chantal Lavoie

---

**From:** Eric Kaehlert <E.Kaehlert@acierouellette.com>  
**Sent:** Wednesday, June 13, 2018 2:29 PM  
**To:** Chantal Lavoie  
**Subject:** RE: quote  
**Attachments:** SOU0113744.pdf

Hi Chantal,

Please see your quote attached in regards to your email request June 12.

Thanks in advance and have a great day.

Cette offre est basée sur la disponibilité, le prix actuel du matériel et peut changer sans préavis en fonction de l'évolution des prix de l'acier sur le marché. Cette offre est sujette et conditionnelle à l'approbation du crédit.

This offer is based on the availability, the actual price of materiel and can change without notice in function of the evolution of the current market prices. This offer is subject to credit approval.

**Éric Kaehlert**

Ventes internes

Division de Salaberry-de-Valleyfield



935 boul. du Havre, Valleyfield, Qc

Tél. : 450-377-4248 / 514-336-4248

Fax : 450-377-5696 / 514-336-4246

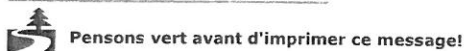
[e.kaehlert@acierouellette.com](mailto:e.kaehlert@acierouellette.com)

[www.acierouellette.com](http://www.acierouellette.com)

22 rue J. F. Kennedy, St-Jérôme, Qc

Tél : 450-432-2344 / 514-876-1414

Fax : 450-432-9298 / 514-876-4414



Pensons vert avant d'imprimer ce message!

**Veillez noter que nous serons fermés les lundis 25 juin et 2 juillet 2018**

**Please note that we will be closed Monday June 25<sup>th</sup> and July 2<sup>nd</sup> 2018**

**De :** Chantal Lavoie [mailto:clavoie@dartaero.com]

**Envoyé :** 12 juin 2018 15:07

**À :** Josianne Bourdon <j.bourdon@acierouellette.com>

**Cc :** Eric Kaehlert <E.Kaehlert@acierouellette.com>

**Objet :** quote

Good afternoon,

Please advise price and delivery on item.

6061-t6 hex bar 0.312" x 12 ft

98256

Part

18100N



Can Do.

Service Center Metals

5850 Quality Way

Prince George, VA 23875

# CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



OUR ORDER NUMBER	ITEM
949765	10

MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTIFICATION
366568	MRB1807	5/8/2018	ASTM-B221-14 StencilCont
CUSTOMER PO	ALLOY/TEMPER	SALESPERSON	SPECIFICATION
5400398986	6061-T6511	D. Schroeder (Canada)	RoHS 2011/65/EU Compliant
CUSTOMER PART NUMBER	DESCRIPTION		
ALREC00025	QMRB 2.250x4.000		

Quantity Certified

1,150 lbs

9 pcs

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

This product is RoHS-2, REACH, and DFARS compliant.

SCM is ISO 9001-2015 certified

## Mechanical Properties

Tests	Lot No.
1	201807337
1	201808301

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
4/24/18	min 51.50 max 51.50	min 48.10 max 48.10	min 14.70 max 14.70
5/7/18	min 49.40 max 49.40	min 45.40 max 45.40	min 18.00 max 18.00

## Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Others	Melt Source:
001J180417B	201807337	6061	0.74	0.36	0.31	0.10	0.90	0.11	0.07	0.03	97.38	0.05	0.15		United States of America
001M180428A	201808301	6061	0.73	0.38	0.31	0.11	0.88	0.11	0.06	0.03	97.38	0.05	0.15		United States of America

SCM products are melted and extruded in the USA

Print Date: 5/8/2018

Calvin J. Wiggins, Director of Quality &amp; Technical Services

Rev 3/14/2018

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/B OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6B | T TTT | X | WW.WWW | THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED  
2009-08-02  
MAD

B	REMOVE QQ-A-200/11 OPTION, REFORMAT NOTES, ADD ASTM B211M21 (2N D7-1)	CP	09.07.13
A	NEW ISSUE	DS	01.06.03
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. B
M6061T6B	SHEET 1 OF 1
TITLE	SCALE
6061-T6 BAR	NTS

COPYRIGHT © 2001 BY DART AEROSPACE LTD  
ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M60176B2-250x4.00

PO / BATCH NO.: P0040268/5094612

DATE: 1/6/20

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 2.250"

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 2.250"

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED:                     

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED:                     

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ATM-B221
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	HT: 001 J1804173
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DATE: <u>1/6/20</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in